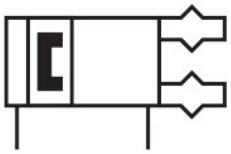
Parallel gripper
DHPL-32-70-P-A

Part number: 8112223





Data sheet

Feature	Value
Size	32
Complete stroke	70 mm
Stroke per gripper jaw	35 mm
Max. interchangeability	0.2 mm
Max. gripper jaw angular play ax, ay	0.12 deg
Max. gripper jaw backlash Sz	0.066 mm
Rotational symmetry	0.2 mm
Pneumatic gripper repetition accuracy	0.03 mm
Number of gripper jaws	2
Mounting position	Any
Mode of operation	Double-acting
Cushioning	Elastic cushioning rings/pads at both ends
Gripper function	Parallel
Structural design	Gear rack/pinion
Guide	Plain-bearing guide
Position sensing	Via proximity switch
Operating pressure	0.15 MPa...0.8 MPa 1.5 bar...8 bar 21.75 psi...116 psi
Max. operating frequency of pneumatic gripper	1 Hz
Min. opening time at 6 bar	112 ms
Min. closing time at 6 bar	209 ms
Max. mass per external gripper finger	498 g
Operating medium	Compressed air as per ISO 8573-1:2010 [7:4:4]
Information on operating and pilot media	Operation with oil lubrication possible (required for further use)
Corrosion resistance class (CRC)	1 - Low corrosion stress
LABS (PWIS) conformity	VDMA24364-B1/B2-L
Degree of protection	IP54
Ambient temperature	-10 °C...60 °C
Gripping force per gripper jaw at 6 bar, opening	760 N 380 N
Gripping force per gripper jaw at 6 bar, closing	570 N

Feature	Value
	285 N
Mass moment of inertia	101.8 kgcm²...176.1 kgcm²
Maximum force on gripper jaw Fz, static	750 N
Maximum torque on gripper jaw, Mx static	18 Nm
Maximum torque on gripper jaw, My static	18 Nm
Maximum torque on gripper jaw, Mz static	18 Nm
Maintenance interval	Lifetime lubrication
Product weight	2634 g
Type of mounting	Alternatively: Direct fastening via thread With through-hole
Pneumatic connection	G1/8
Note on materials	RoHS compliant
Cover cap material	Wrought aluminum alloy, anodized
Cover material	Wrought aluminum alloy, anodized
End plate material	Wrought aluminum alloy, anodized
Housing material	Wrought aluminum alloy, anodized
Gripper jaw material	Wrought aluminum alloy, anodized
Piston seal material	TPE-U(PU)
Piston rod material	high-alloy stainless steel
O-ring material	NBR
Material of screws	Galvanized steel
Gear rack material	high-alloy stainless steel
Gear wheel material	Sintered bronze