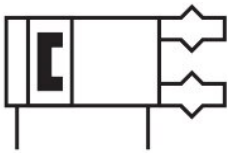
Parallel gripper
HGPD-25-A

Part number: 1132942





Data sheet

Feature	Value
Size	25
Stroke per gripper jaw	6 mm
Max. interchangeability	0.2 mm
Max. gripper jaw angular play ax, ay	0.1 deg
Max. gripper jaw backlash Sz	0.02 mm
Rotational symmetry	0.2 mm
Pneumatic gripper repetition accuracy	0.04 mm
Number of gripper jaws	2
Actuator system	Pneumatic
Mounting position	Any
Mode of operation	Double-acting
Gripper function	Parallel
Gripping force backup	None
Structural design	Inclined plane Positively driven motion sequence
Position sensing	Via proximity switch
Operating pressure	3 bar...8 bar
Operating pressure for sealing air	0 bar...0.5 bar
Max. operating frequency of pneumatic gripper	3 Hz
Min. opening time at 6 bar	29 ms
Min. closing time at 6 bar	35 ms
Max. mass per external gripper finger	138 g
Operating medium	Compressed air as per ISO 8573-1:2010 [7:4:4]
Information on operating and pilot media	Operation with oil lubrication possible (required for further use)
Corrosion resistance class (CRC)	2 - Moderate corrosion stress
LABS (PWIS) conformity	VDMA24364-B2-L
Degree of protection	IP65
Ambient temperature	5 °C...60 °C
Gripping force per gripper jaw at 6 bar, opening	288 N 144 N
Gripping force per gripper jaw at 6 bar, closing	266 N 133 N

Feature	Value
Mass moment of inertia	1.32 kgcm²
Maximum force on gripper jaw Fz, static	500 N
Maximum torque on gripper jaw, Mx static	30 Nm
Maximum torque on gripper jaw, My static	25 Nm
Maximum torque on gripper jaw, Mz static	15 Nm
Relubrication interval for guidance elements	5 MioCyc
Product weight	327 g
Type of mounting	Alternatively: With internal thread and centering sleeve Via through-hole and centering sleeve With through-hole and dowel pin With internal thread and dowel pin
Sealing air pneumatic connection	M5
Pneumatic connection	M5
Note on materials	RoHS compliant
Cover cap material	high-alloy stainless steel
Housing material	Anodized aluminum
Gripper jaw material	Hardened steel